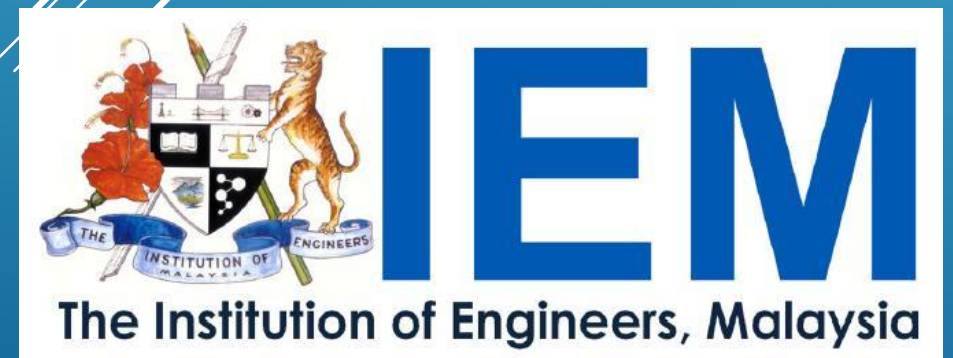


# IOT - A TOOL FOR BETTER FACILITY MANAGEMENT AT SHOPPING MALL

Ir. Dr. Alvin Yap

The Institution of Engineers, Malaysia

27 November 2019











5 June 2011  
Tanglin Mall, Orchard Road



12 Nov 2019  
Dubai Mall

Torrent of water floods through

mirror.co.uk/news/weird-news/dubai-water-flood-shopping-mall-20867184

**Mirror** NEWS ▾ POLITICS SPORT ▾ FOOTBALL CELEBS TV FILM ROYALS WEIRD NEWS MORE ▾

SHOP VOUCHER CODES OFFERS BINGO DATING JOBS FUNERAL NOTICES HOROSCOPES CARTOONS CROSSWORDS

M News ▸ Weird News ▸ Floods

## Torrent of water floods through Dubai Mall as tourists carry on shopping


The heavy downpour in the UAE caused leakage in the world's second-largest shopping centre as rainwater gushed down through the ceiling



Dubai - Google Maps

google.com.my/maps/place/Dubai+-+United+Arab+Emirates/@24.671279,52.6957569,7.75z/data=!4m5!3m4!1s0x3e5f43496ad9c645:0xbde66e508429516...

dubai



### Dubai

دبي  
United Arab Emirates

Mostly Sunny · 23°C  
9:50 AM

Directions



Save

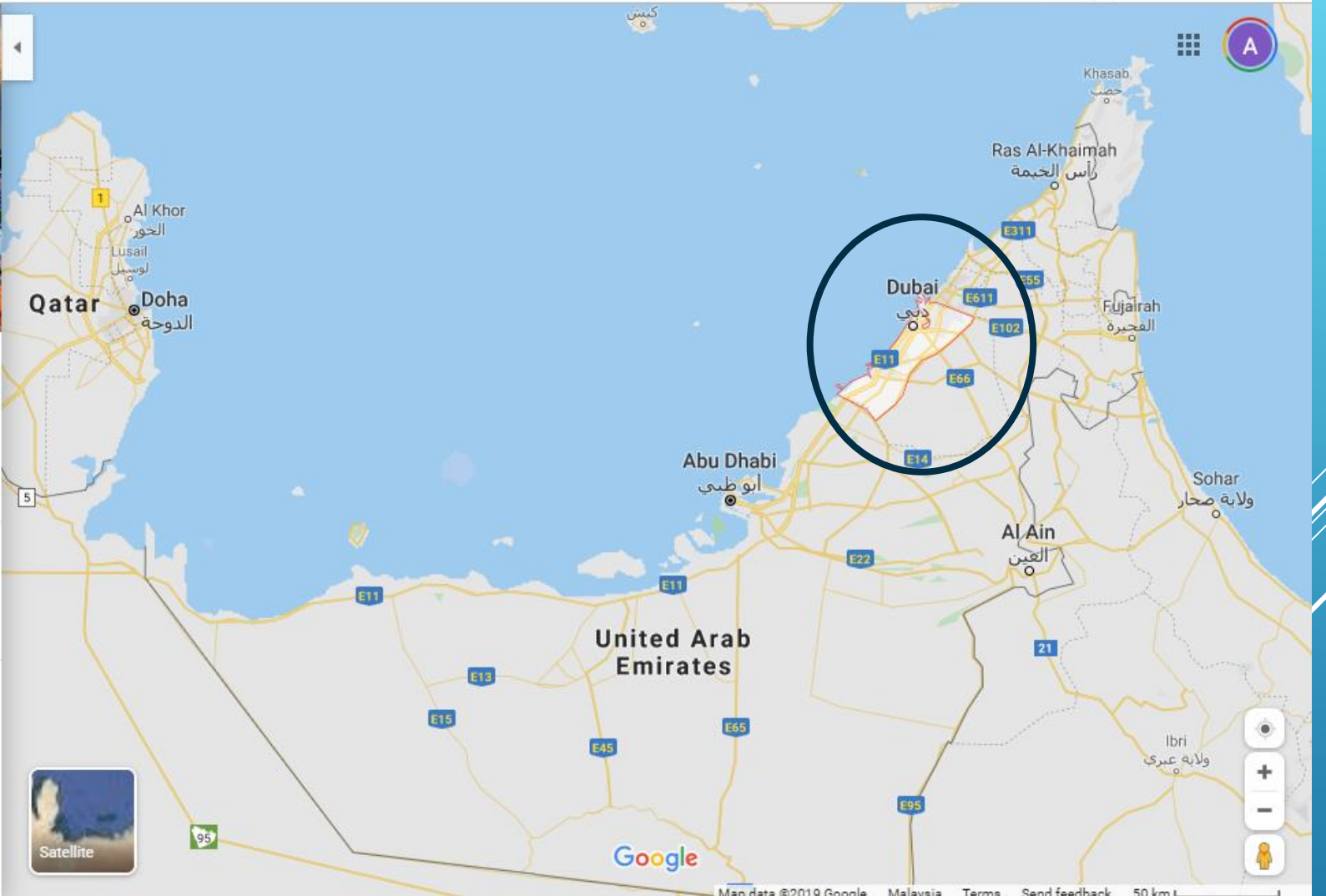
Nearby

Send to your phone

Share

#### Photos





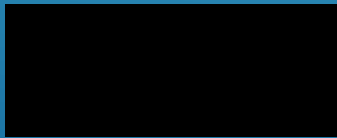
Map data ©2019 Google    Malaysia    Terms    Send feedback    50 km

# PUMPS AT SHOPPING MALL




# INTERNET-OF-THINGS

**Gartner**



- ▶ The network of physical objects that contain embedded technology to communicate and sense or interact with their internal states or the external environment.
- ▶ The convergence of machine and intelligent data is known as the Industrial Internet, and it's changing the way we work.
- ▶ Embedded with increasingly sophisticated software instrumentation, able to connect to other devices and fully capable of responding intelligently to user needs.

# INTERNET-OF-THINGS (IOT)

- ▶ The term was first mentioned by Kevin Ashton of P&G in 1999.
  - ▶ IoT is the network of physical devices, embedded with electronics, software, sensors, actuators, and network that enables the devices to exchange data.
  - ▶ Each device can operate on its own but still can work with other devices.
  - ▶ By 2020, IoT will consist of about 30 billion devices, with estimated value of \$7.1 trillion.
- 
- A series of three parallel white diagonal lines extending from the bottom right towards the center of the slide.



# INTERNET-OF-THINGS (IOT)

Devices



Network



Platform



# Project 1: Industrial Sensor Box

- To make ease of the data analyzing of the industrial machine condition and the industrial environment.

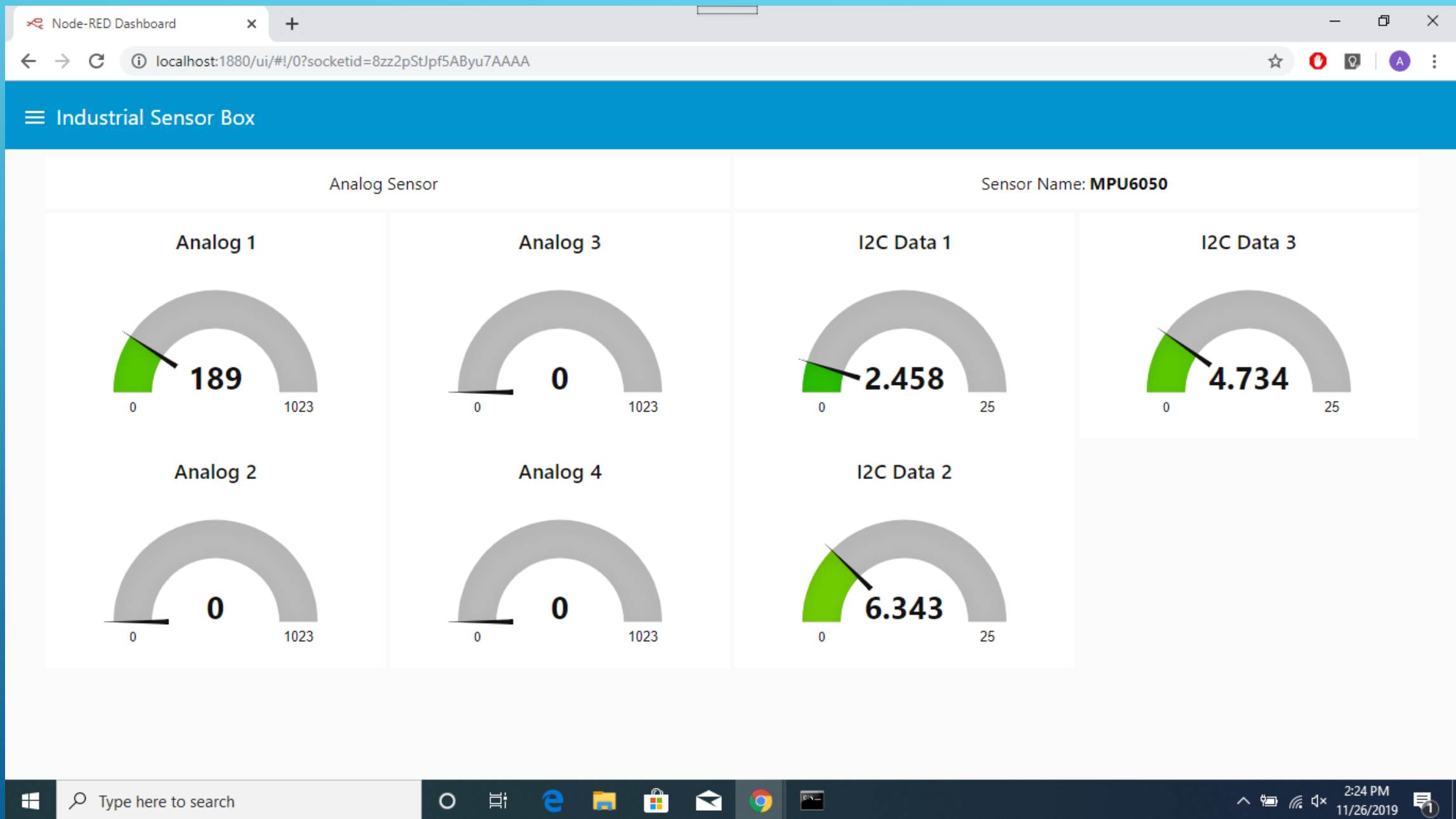
To develop low cost solution for the data analyzing in industry.

To develop multi function system integration for the industrial use.

All in one solution for the entire system with single integration.







# PROJECT 2: PUMP FAILURE PREDICTION WITH MACHINE LEARNING AND IOT

## Presentation Contents

- Aim and objectives
- Problem statement
- What is cavitation?
- Proposed methodology
- Investigation on materials and components
- Concept design derived from fundamental engineering principles
- Testing
- Results
- IoT Platform and Alerts



# Aims and objectives

## AIM

**The aim of the project is to design a cavitation identification method via Machine Learning for Predictive Maintenance**

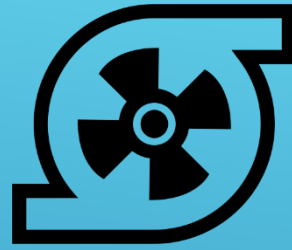
## Objectives

- **To construct a mechanism for variables measurement on pump for predictive maintenance.**
- **To design a data acquisition system and Predictive Maintenance algorithm.**
- **To develop an IoT platform to perform automated scheduling system via data analytics.**
- **To analyse and evaluate the performance of the variables measurement, data acquisition system, Predictive Maintenance algorithm, IoT platform, and the automated scheduling system.**

# Problem statement

**\*current problems with system in placed**

## Current process



Cavitation detection

Uses sensor for monitoring purposes only  
(Aivaliotis, Georgoulas &  
Chryssolouris, 2017).

Contains no predictive capability



Time wasting

Wait-and-see approach , reactive maintenance

↑ Time spent repairing due to pump breaking during  
odd hours

Disruption in water distribution operations



Lack of  
Automated scheduling

Manual scheduling for pump repair

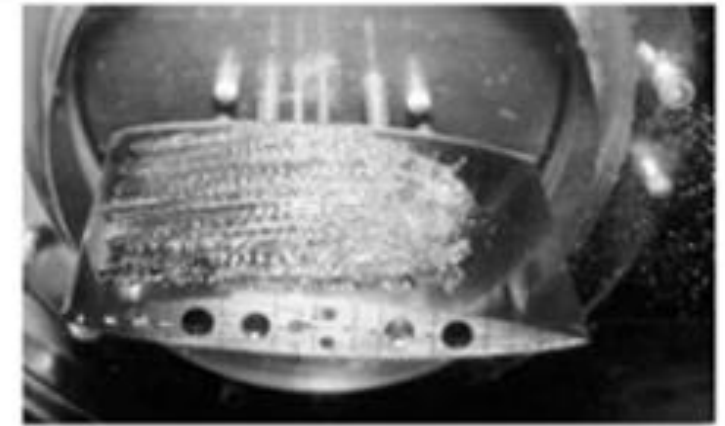
↑ Time spent preparing repair SOP



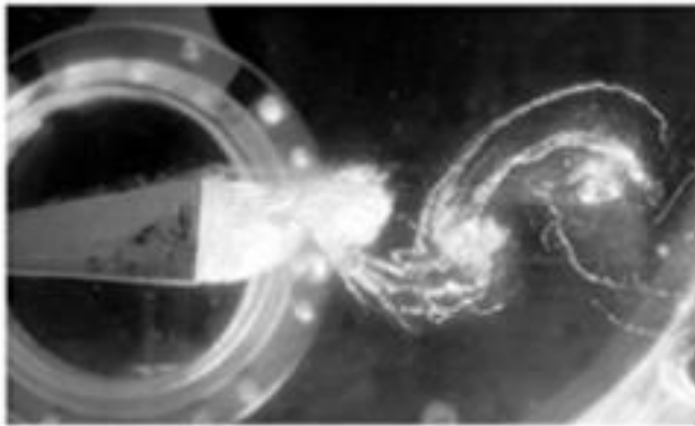
# What is Cavitation?



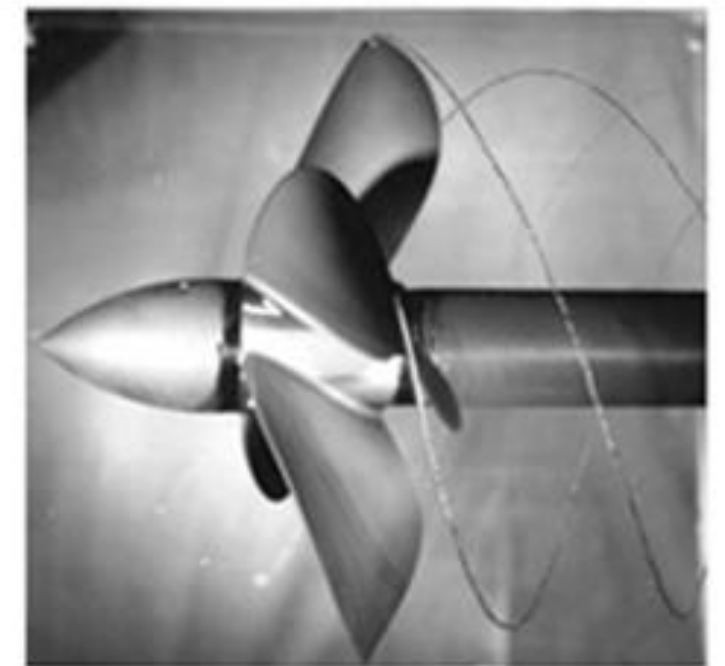
**Traveling Bubble Cavitation on the Hydrofoil Suction Side**



**Attached cavitation on a foil suction side**



**Shear cavitation in the wake of a bluff body**



**Vortex cavitation generated by a propeller  
(Courtesy of DGA/BEC)**

# Investigation of materials and components

Data acquisition software and controllers

Software	TwinCAT2	TwinCAT3	MathWorks	LabVIEW
Real time capability	n/a	Available	Available	Available
Programming language	IEC 61131	IEC 61131	MATLAB	G-language
3rd party programming interface	n/a	Available	Available	Available
Core activation	n/a	Available	n/a	n/a
IoT	n/a	Available	Available	Available
Cycle time	50µs (max)	50µs (max)	n/a	n/a

Data Acquisition controller						
Sensor	Flow-rate sensor (PWM)			Vibration (Analogue)		
Model	C6015	CX2020	CX5010	Arduino Mega	Raspberry Pi 3B	ESP 32
Processor	Intel Atom	Intel Celeron	Intel Atom	ATmega2560	BCM2387	L6
Memory	160Gb	8Gb	512Mb	2560kb	1GB	448 KB
Persistent memory	∞	128kb	1000kb	4kb	n/a	0.512kb
Form factor	Small	Medium	Medium	Medium	Medium	Small
IoT	Yes	Yes	Yes	n/a	Yes	Yes



# Investigation of materials and components

## Data acquisition sensors

Flow rate sensors comparison

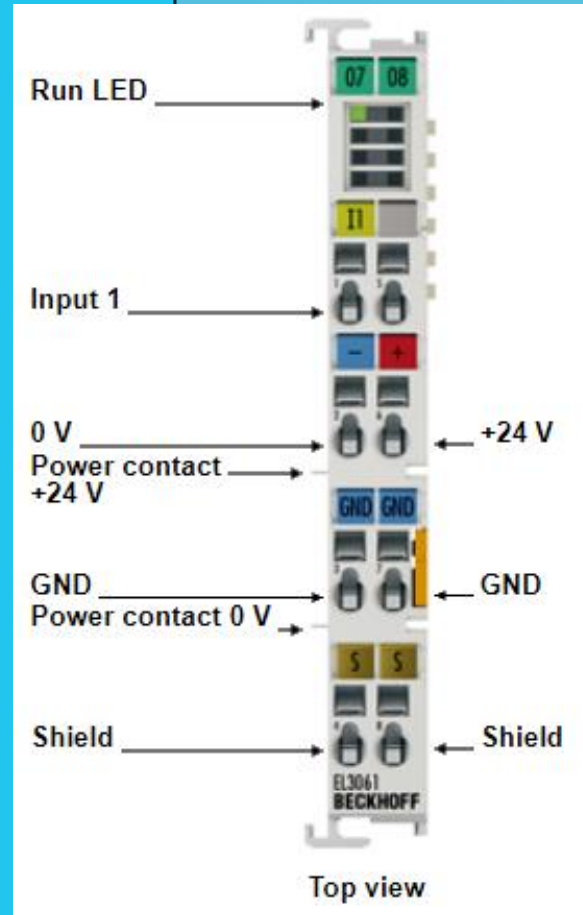
Specification	Sensors	
	YF-B2	YF-DN50
Working Voltage	5-18v	5v
Flow rate	0-60L/min	5-200L/min
Output	PWM	PWM
permissible pressure	1.75Mpa	1.75Mpa

Vibration sensors comparison

Specification	Sensors		
	ADXL 180	ADXL 313	ADXL 335
Voltage (v)	5	2	3.6
Signal type	HV	I <sup>2</sup> C	Analog
Form factor	Small	Small	Small
Sensing axis	x	x,y,z	x,y,z
Range (g)	50	2	3

# Investigation of materials and components

Data acquisition IO cards  
( Beckhoff )



Hardware Model	EL3061	EL3014	EL3054
Number of input pin	1	4	4
Technology	Single-ended	Differential	Single-ended
Signal type	-10v...+10v	0mA.....20mA	4mA.....20mA
Operating temperature (°C)	-25...+60	-25...+60	-25...+60

# Investigation of materials and components

Predictive maintenance and IoT platform

Comparison of dataset training and testing time

(Bucurica et al, 2015)

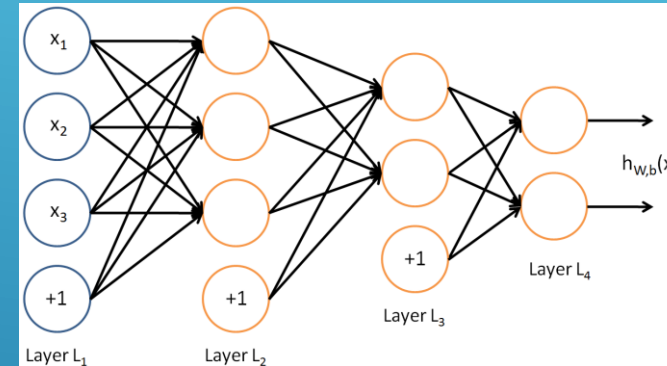
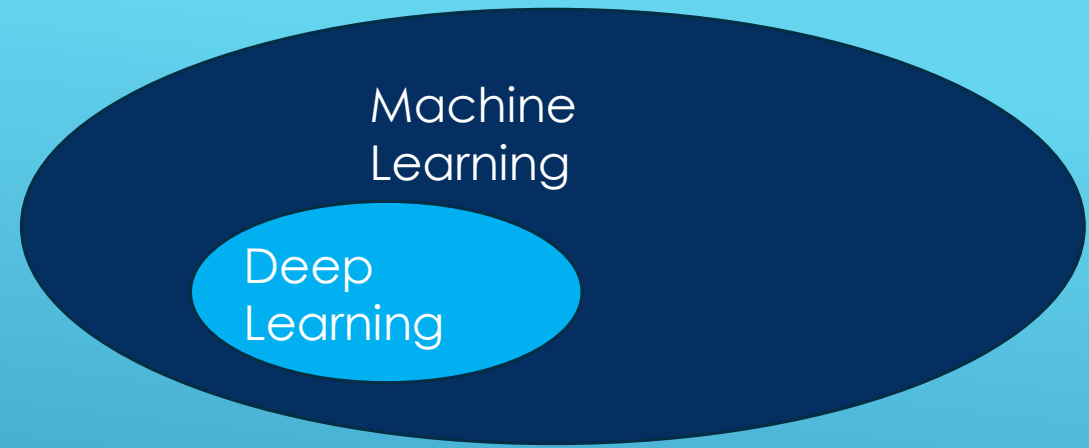
Dataset	Algorithm	Training time (s)	Testing time (s)	Accuracy (%)	Resources
Diabetes	ELM	0.2	0.11	100	64
	SVM	0.128	0.087	98.86	17
Heart	ELM	0.215	0.07	90	27
	SVM	0.103	0.043	94	38

Dashboard GUI	Node-Red	Ubidots	Microsoft Azure	Things Board
Pricing (RM/month)	0	65	80	0
Scripting	Available	n/a	Available	n/a
Scheduler	Available	n/a	Available	n/a



# Investigation of materials and components

## Machine Learning vs Deep Learning

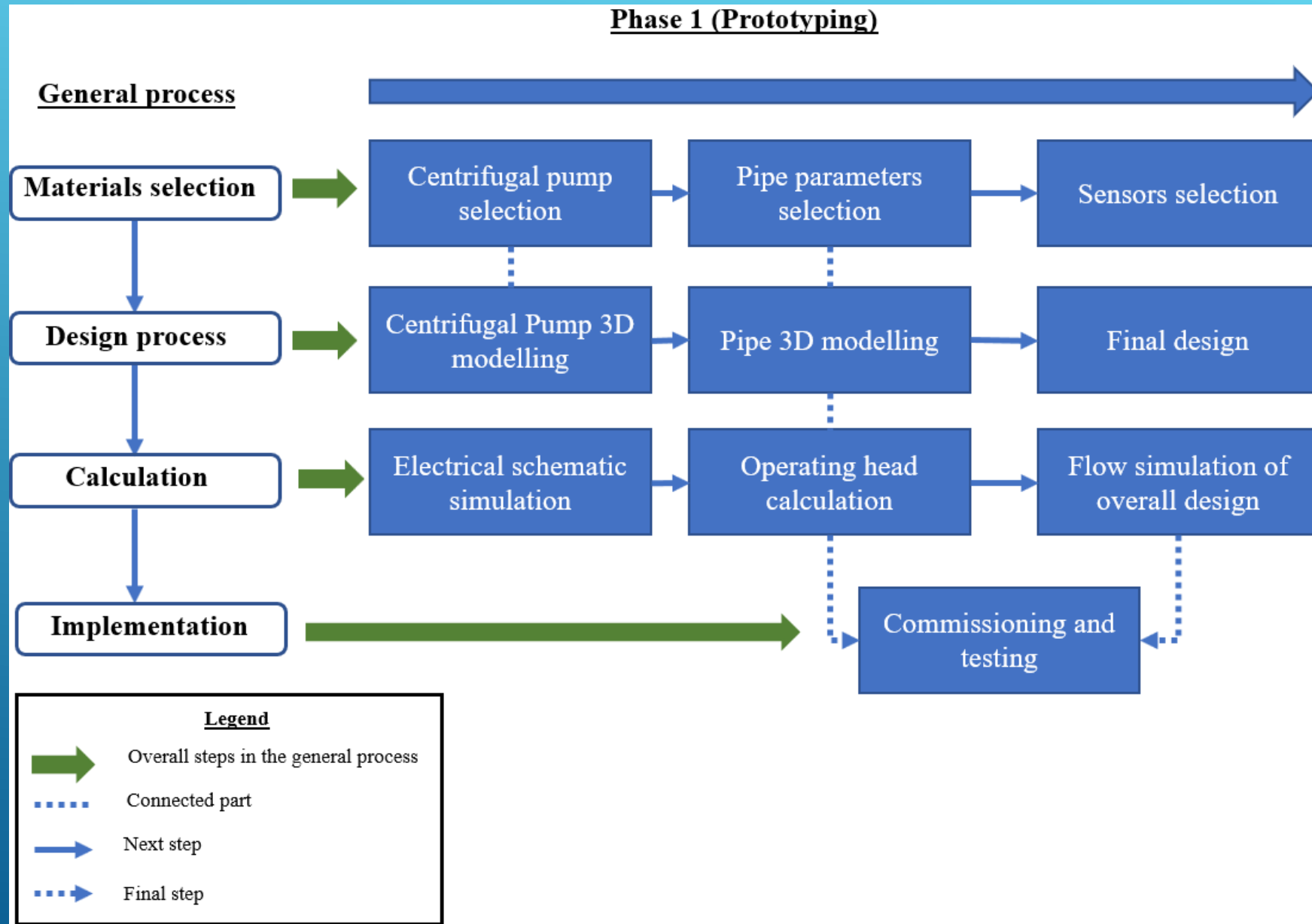


### Machine Learning

SVM – Support Vector Machine – model with learning algorithms that analyzes data used for classification and regression analysis.

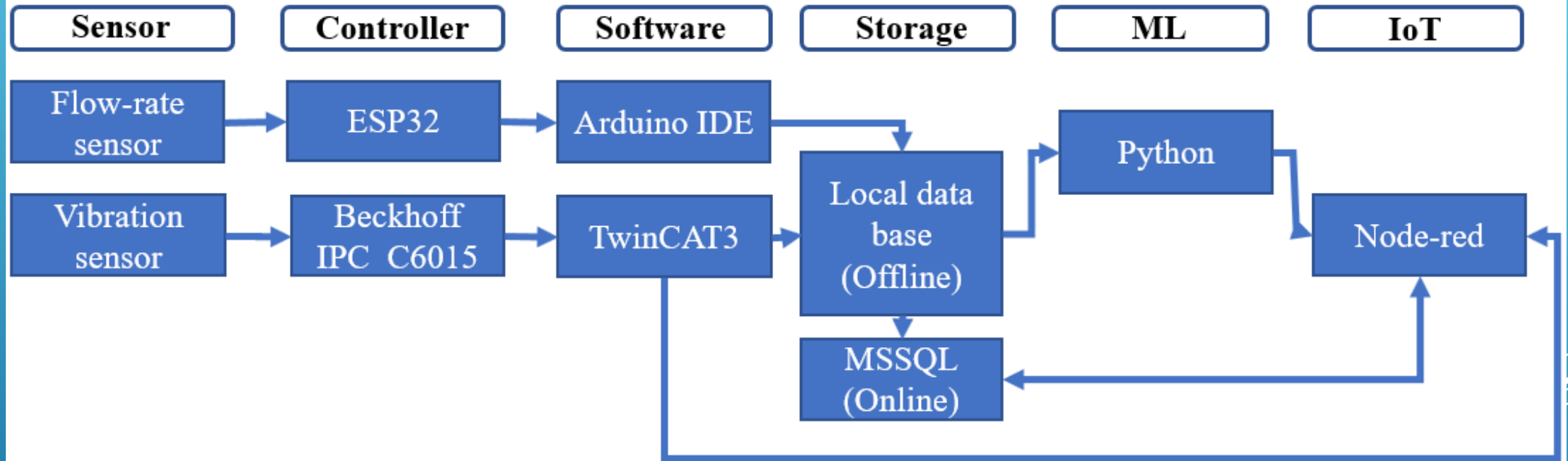
ELM - Extreme Learning Machine – model for classification and regression where the parameters of hidden nodes can stay constant.

# Methodology Phase 1



# Methodology Phase 2

## Phase 2 (Data acquisition)



### Legend



Next process



Two-way process

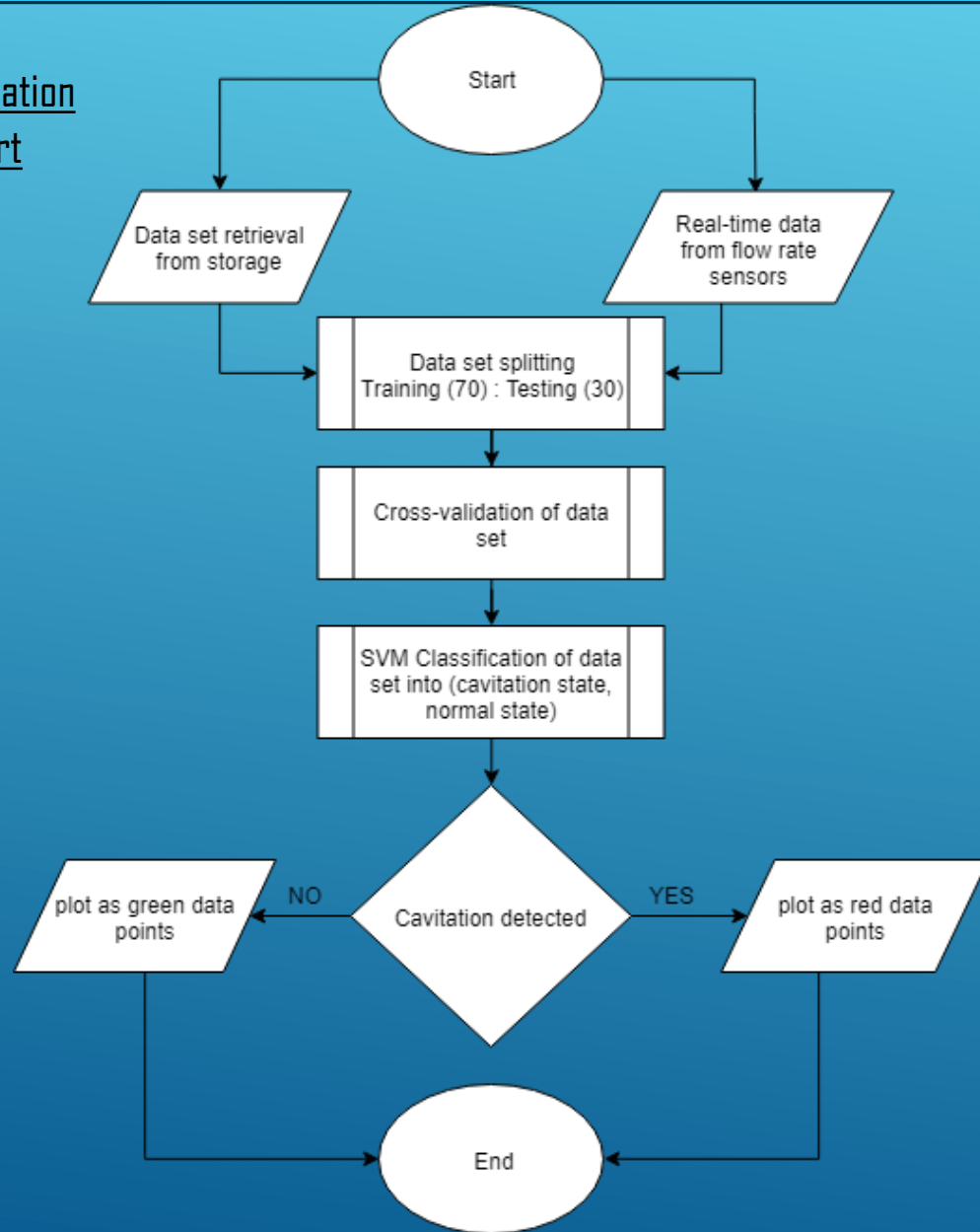
**ML**

Machine learning

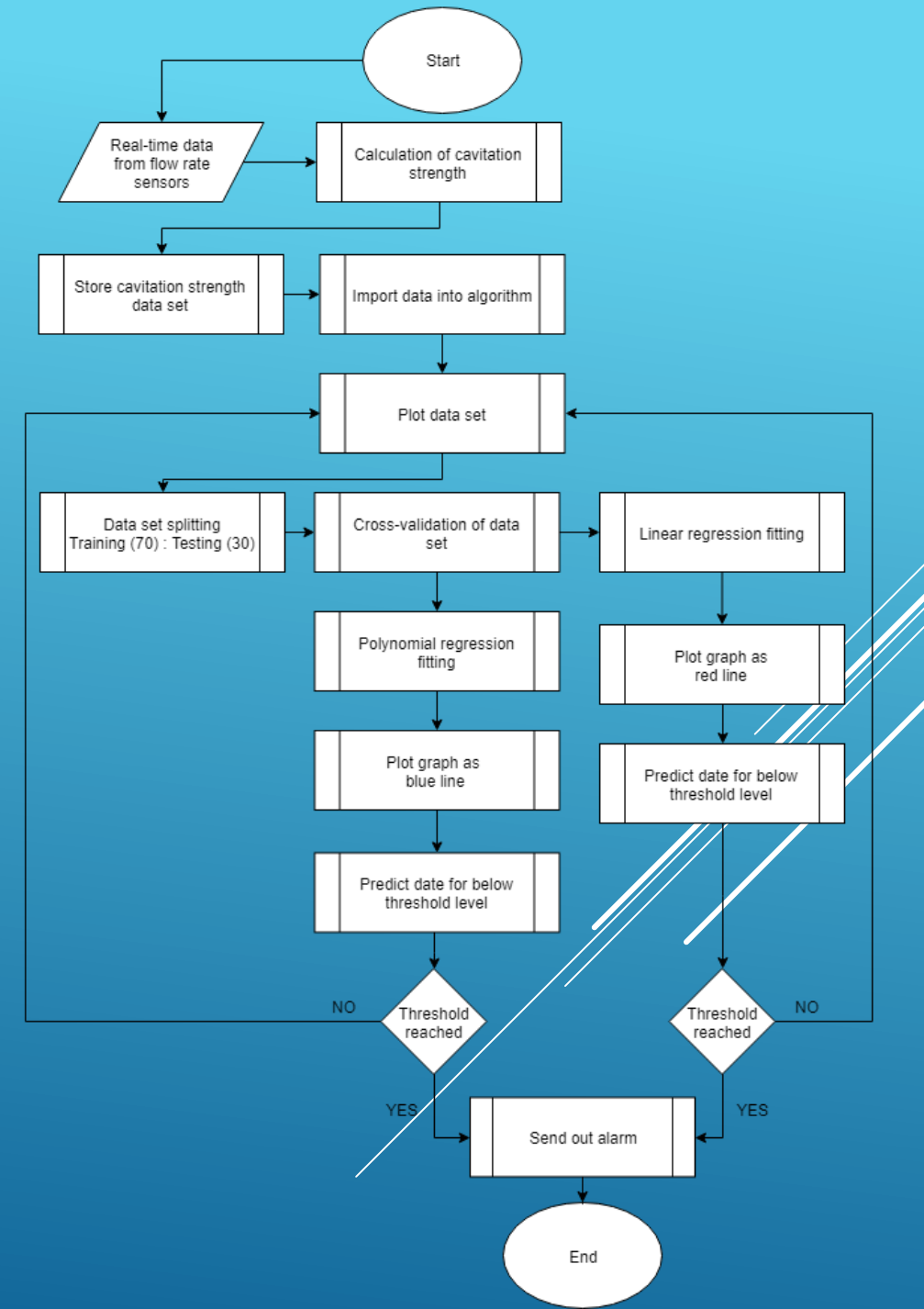


# Methodology Phase 3

## Classification Flowchart

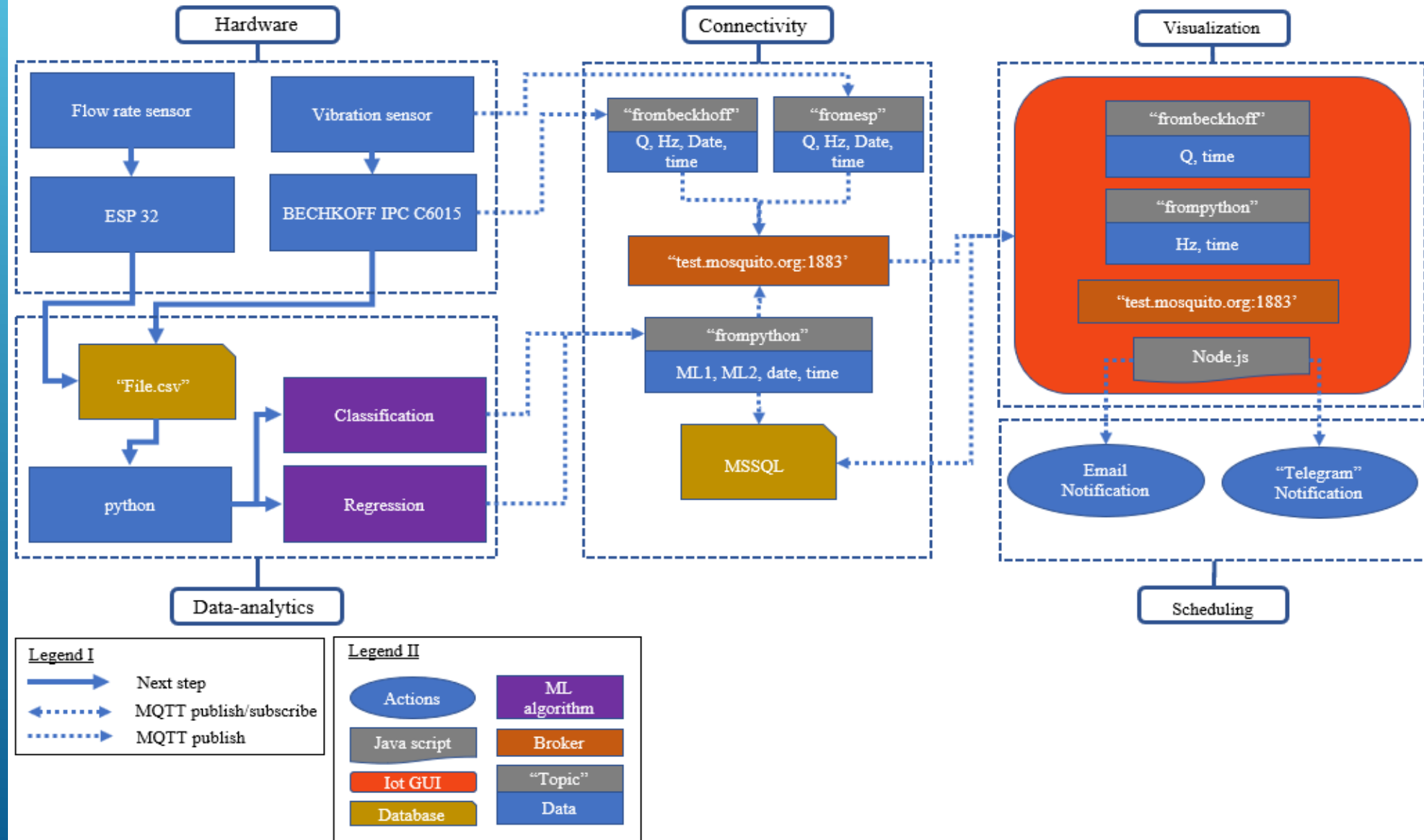


## Prediction algorithm Flowchart

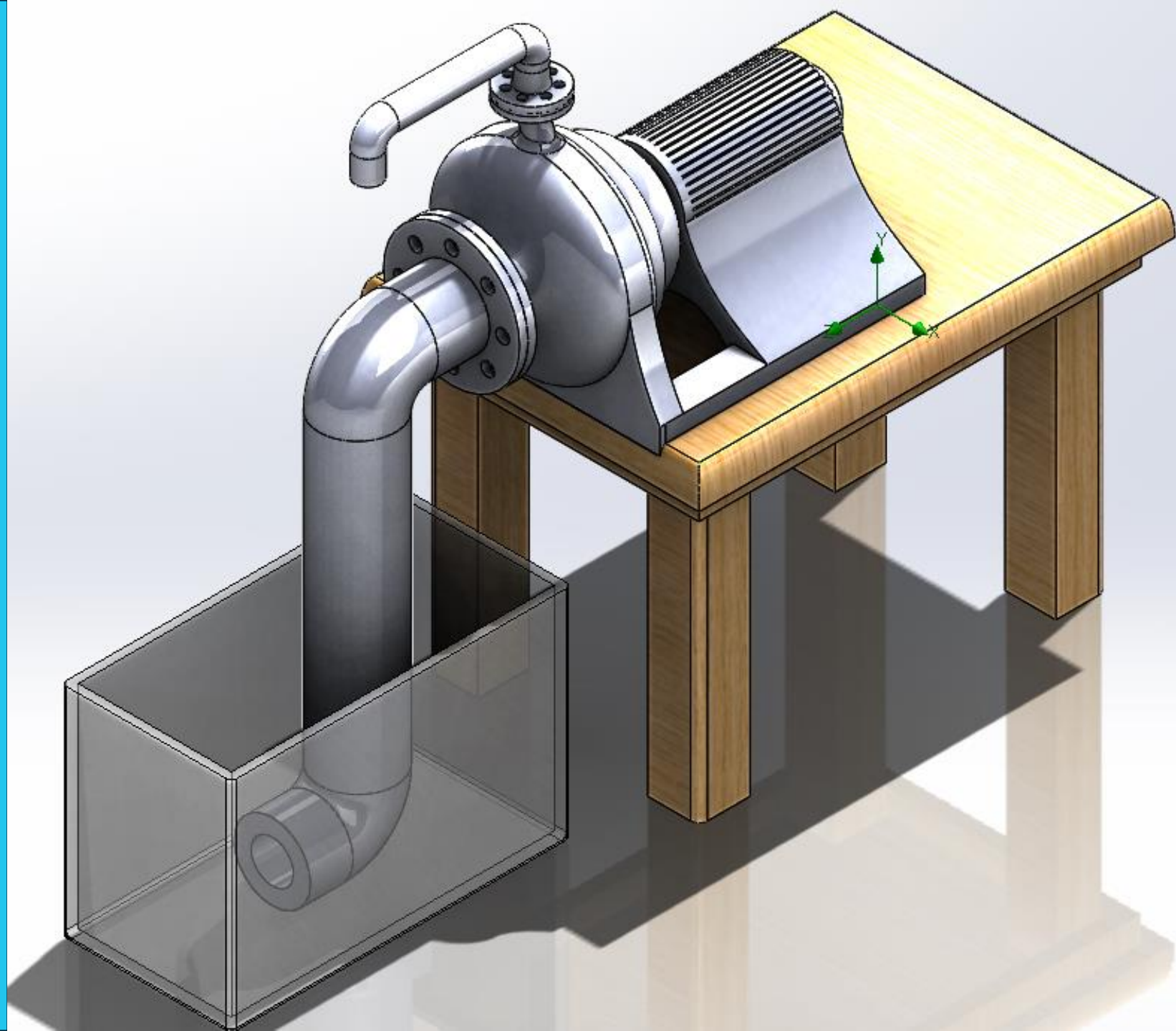


# Methodology Phase 4

## Phase 4 (Scheduling with IoT and data analytics)



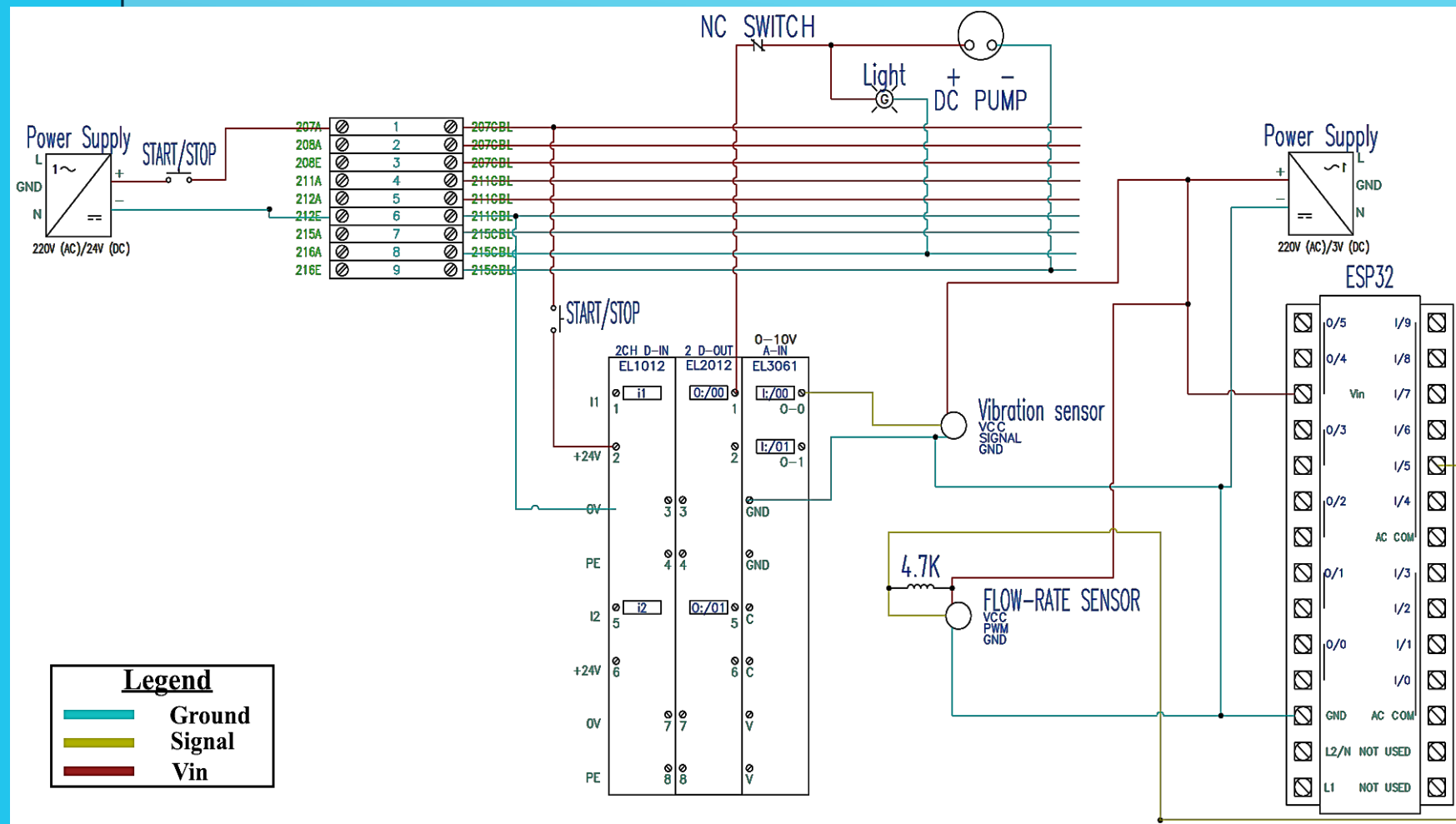
Concept design derived  
from fundamental  
engineering principles  
3D design of prototype  
Phase 1





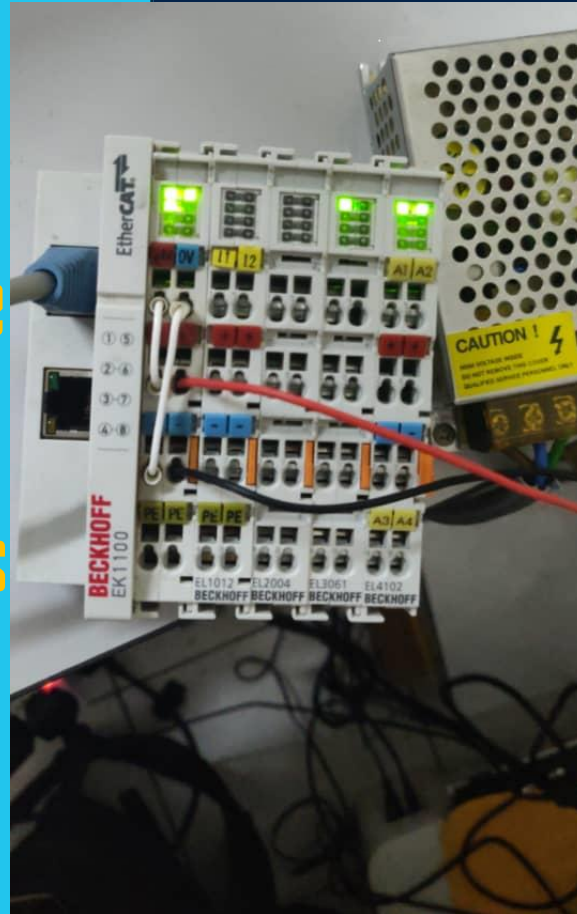
# Concept design derived from fundamental engineering principles

## Electrical schematic Phase 2



# Concept design derive from fundamental engineering principles

## Phase 2



PubSub\_Node\_C\_Py MAIN Node\_Red\_MQTT

General Adapter EtherCAT Online CoE - Online

NetId: 192.168.56.1.3.1

Advanced Settings...

Export Configuration File...

Sync Unit Assignment...

Topology...

Frame	Cmd	Addr	Len	WC	Sync Unit	Cycle (ms)	Utilization (%)	Size / Duration (µs)	Map Id
0	LRD	0x09000000	1			4.000			
0	LWR	0x01000000	5	2	<default>	4.000			
0	LRD	0x01000800	5	2	<default>	4.000			
0	BRD	0x0000 0x0130	2	5		4.000	0.20 0.20	77 / 8.08	0

Number	Box Name	Address	Type	In Size	Out Size	E-Bus (m...)
1	Term 1 (EK1100)	1001	EK1100			
2	Term 2 (EL1012)	1002	EL1012	0.2		1910
3	Term 3 (EL2004)	1003	EL2004		0.4	1810
4	Term 4 (EL3061)	1004	EL3061	4.0		1680
5	Term 5 (EL4102)	1005	EL4102		4.0	1470
6	Term 6 (EL9011)		EL9011			

Topology

View Offline Online

Online Configuration

Error List

0 Errors 0 Warnings 18 Messages Clear

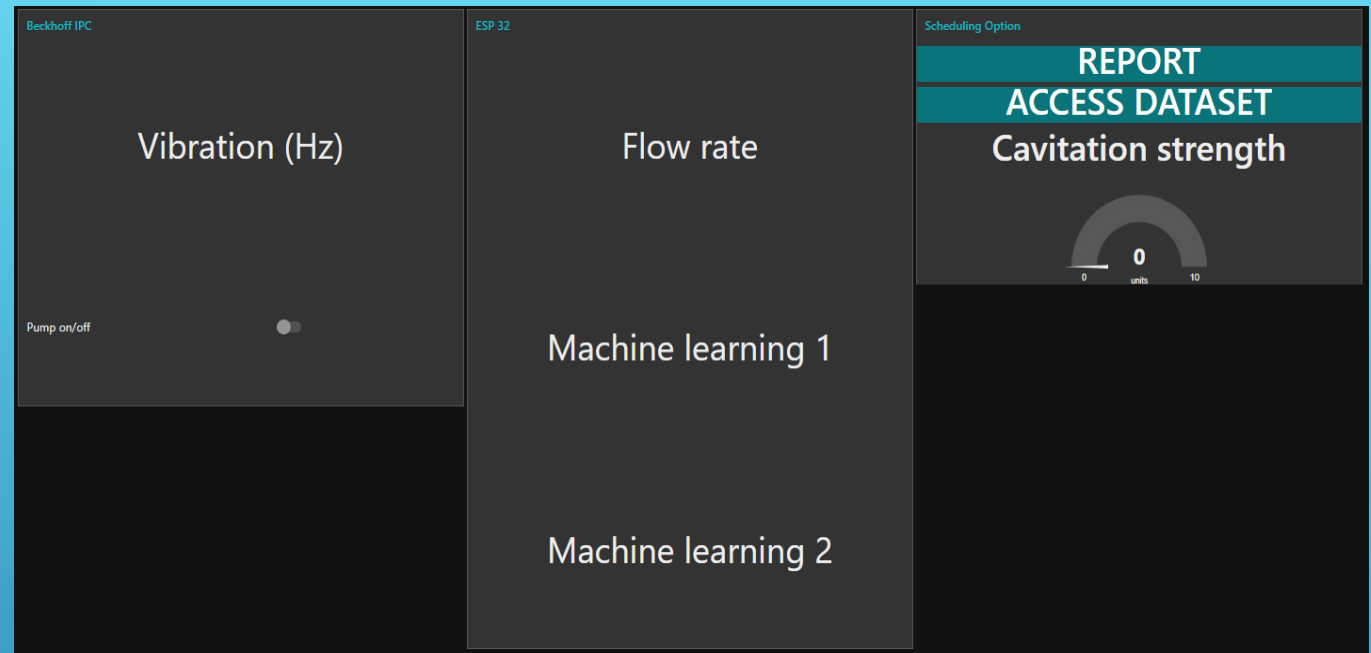
Description
2/24/2019 6:44:18 PM 471 ms   'Term 2 (EL1012) (1002)' Communication re-established
2/24/2019 6:44:18 PM 476 ms   'Term 3 (EL2004) (1003)' Communication re-established
2/24/2019 6:44:18 PM 480 ms   'Term 4 (EL3061) (1004)' Communication re-established
2/24/2019 6:44:18 PM 484 ms   'Term 5 (EL4102) (1005)' Communication re-established
2/24/2019 6:44:41 PM 654 ms   Device 2 (EtherCAT): Frame returned -> force reinitialization!

Concept design derived  
from fundamental  
engineering principles

Machine learning (AI)

IoT

Phase 3 and phase 4



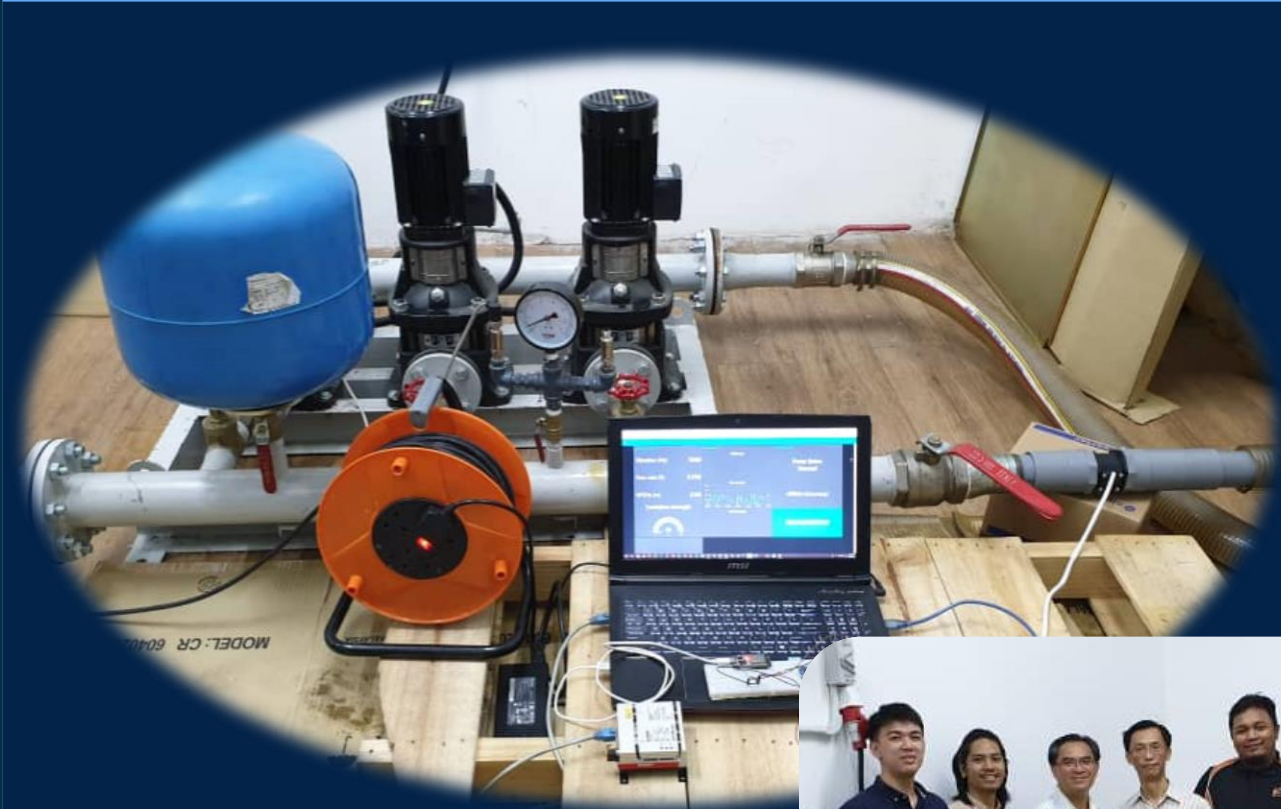
```
IF fbTimer.Q THEN // publish new payload every second
//fbTIMER2(IN:=fbTimer.Q OR NOT , Q=> , ET=> );
//fbTimer3(IN:= , PT:= , Q=> , ET=> );
fbTimer(IN:=FALSE);
i:=i+1;
random_n := random_n+2;
sPayloadPub :=TO_STRING(random_n) ;
fbMqttClient.Publish( sTopic:= sTopicPub,
pPayload:= ADR(sPayloadPub), nPayloadSize:=LEN2(ADR(i))+1,
eQoS:= TcIotMqttQos.AtMostOnceDelivery,
bRetain:= FALSE, bQueue:= FALSE );
```

```
void data_aquisition_ESP32(){
/*-----MQTT-NODE_RED-----*/

str_TEG_TMP_COLD_grp = String(int_fromesp32);
str_TEG_TMP_COLD_grp.toCharArray(char_fromesp32 , str_fromesp32 .length() + 1);
client.publish(nodeRed_topic_fromesp32,char_fromesp32 );
}

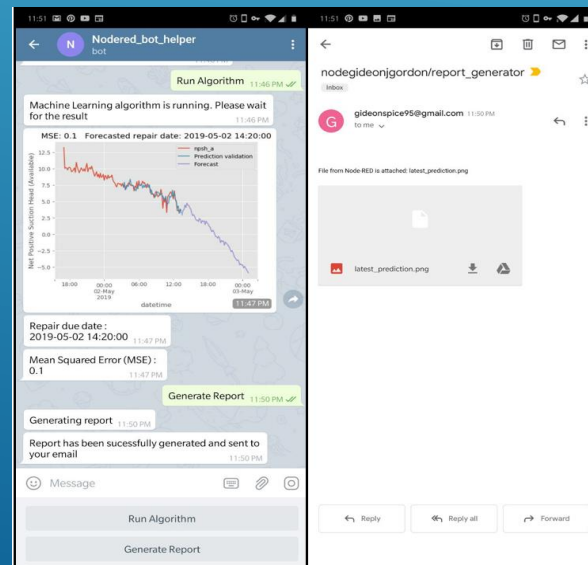
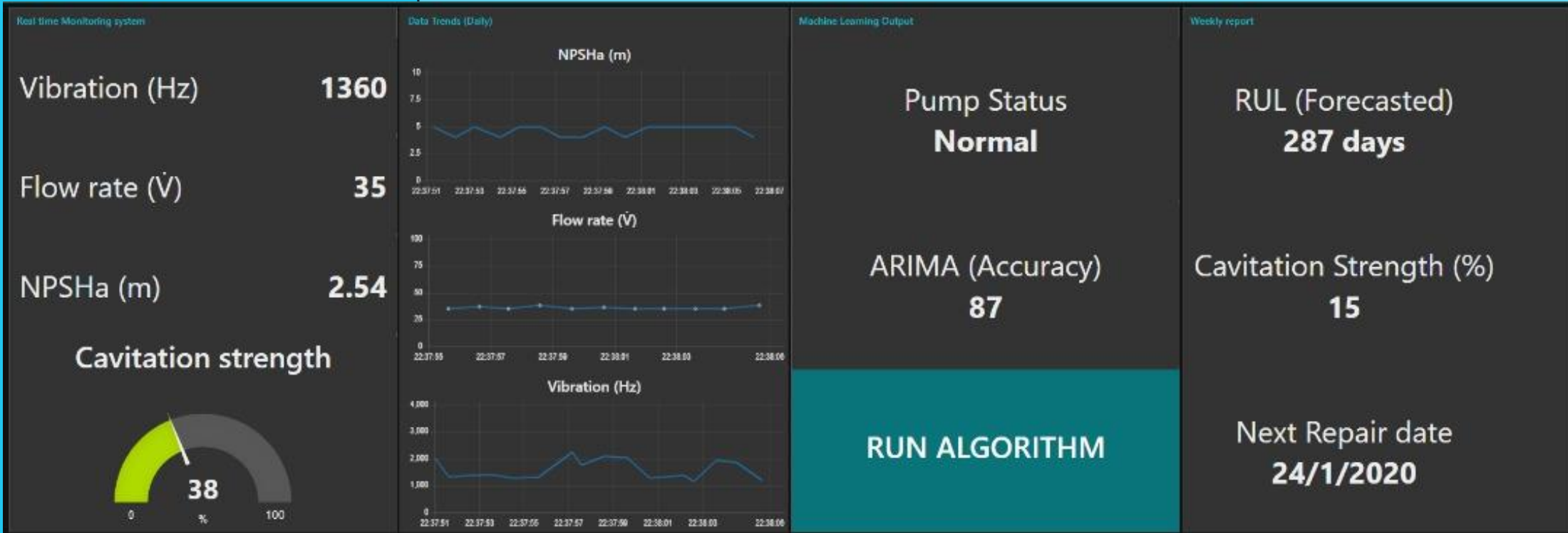
void loop() {
data_aquisition_ESP32()
}
```

# Testing at Site





# IoT Platform And Alerts



Questions?

Thank You

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